

LAINCER



ARMORERS' MANUAL

Adaptive Magwell
Installation Instructions

ADAPTIVE MAGWELL

PROPRIETARY NOTICE: This contains Lancer Systems' confidential, proprietary and/or competition sensitive data.

ITAR NOTICE: "Warning – This document contains technical data whose export is restricted by the Arms Export Control Act (Title 22, U.S.C. Sec. 2751, et. Seq.) or the Export Administration Act of 1979 as amended, Title 50 U.S.C. App. 2401 et, seq. Violations of these export laws are subject to severe criminal penalties. Disseminate in Accordance with provisions of DOD Directive 5230.25."

Lancer Systems is AS9100C:2009 ISO9001:2008 CERTIFIED



Made in USA

ADAPTIVE MAGWELL

TABLE OF CONTENTS

SAFETY RULES	4
ADAPTIVE MAGWELL INSTALLATION	5



ADAPTIVE MAGWELL

SAFETY RULES

CARDINAL RULES OF FIREARMS SAFETY

1. Treat every firearm as if it is loaded until positively ascertained otherwise by you
2. Never point a firearm at anything or anybody that you do not intend to shoot, or in a direction where an unintentional discharge may do harm
3. Never place your finger into the trigger guard until ready and justified to fire
4. Be sure of your threat, backstop and beyond

RENDERING A FIREARM SAFE

1. Always point a firearm in the safest direction (MUZZLE AWARENESS)
2. Safety ON (if applicable)
3. Magazine removed (or cylinder open, unload cylinder)
4. Bolt, slide or cocking lever locked to the rear
5. Visually and physically inspect the chamber

NOTE: Wear eye protection during disassembly and reassembly of your firearm.



ADAPTIVE MAGWELL

ADAPTIVE MAGWELL

INSTALLATION INSTRUCTIONS

1. On your lower receiver, drop the trigger guard. This can be done by depressing the detent at the front of the trigger guard to release it or by unscrewing a small set screw, depending on your trigger guard.



2. Slide the bottom piece of the magwell extension into the trigger guard slot on the lower receiver (from rear to front). Depress the detent on the bottom piece of the magwell extension to secure it into the lower receiver.



ADAPTIVE MAGWELL

INSTALLATION INSTRUCTIONS (CONTINUED)

3. Re-install the trigger guard to the bottom piece for alignment purposes.



4. Slide the top piece of the magwell extension onto the bottom piece and lower receiver (from front to rear).



5. Install the screws through the ears of the bottom piece into the top piece. Alternate tightening the screws to ensure the magwell is positioned correctly and properly installed. **DO NOT EXCEED 15 IN-LBS OF TORQUE.**



ADAPTIVE MAGWELL

INSTALLATION INSTRUCTIONS (CONTINUED)

6. In the same fashion as Step 1, drop the trigger guard again.



7. Re-tighten the screws. DO NOT EXCEED 20 IN-LBS OF TORQUE.

8. Re-install the trigger guard into position on the magwell extension.



INSTALLATION COMPLETE

Visit www.Lancer-Systems.com and click on the Armorers' Manuals page for step-by-step assembly instructions.

